

**In the specification:**

Please amend the abstract as follows:

Disclosed herein is a flux cored wire for gas shielded arc welding which comprises a seam section for improving the rectilinear property of the wire, thereby preventing the occurrence of bead meandering. [[ ]] The flux cored wire for gas shield arc welding is manufactured by forming a metal sheath, packing the inside of the metal sheath with a flux, followed by forming into a metal pipe shape and wire drawing and satisfies Relationship (1) below: [[ ]]  $1.4 \leq (R_{rcts}/R_{ucts}) \leq 4.0$  ..... (1) [[ ]] wherein  $R_{rcts}$  represents the range of tensile strength of real cross section (real tensile strength range in a state where the flux is packed), and [[ ]]  $R_{ucts}$  represents the range of tensile strength of unpacked cross section (real tensile strength range in a state where the flux is unpacked).